



# Oil-water separators

- S separators for standard dispersed condensate
- active separators for treating difficult or emulsified condensate

Mid-range separators from 120 to 2500 cfm capacity



## Clear condensate - clear conscience

The water resources act was introduced to place legal restrictions on industrial discharges either to ground, to waterway or storm-water drain - with good reason.

Just 250ml of oil can cover acres of water surface, reducing the effectiveness of treatment plants, preventing oxygenation, and killing wildlife.

A modest 18kW compressor might generate close to ten thousand litres of condensate each year, often containing up to 1000ppm of oil and other waste at the point of discharge.

99.9% of condensate is water, so it makes sense to clean it on site before discharge to the sewer.

Outlet to the sewer system is controlled by local authorities, which do not usually allow discharges containing more than 20ppm of oil to be introduced to the drains. Expectations are that limits will reduce in the future; some European countries already insist on a maximum of 10ppm FPS offer the most economical, simple,

reliable and environmentally sound method of complying with the legal requirements - with outlet quality better than 10ppm for up to 4000 hours of filter life in many applications. We also offer special filters for specific 'problem' condensates - call FPS for details.



## FPS oil-water separators - it's so simple...

#### Sometimes, keeping it simple keeps it working!

With FPS there's no moving parts and no stagnant reservoir of condensate to breed unhealthy bacteria. There's no need to guess the height of the oil overflow because there isn't one, so there's no blockages or floods either. It also means there's no oil container to deal with, because all the oil is retained in the filters. It's easy to select the right FPS separator; it's quick and foolproof to install; clean and simple to service, and we believe in most cases it's also the most economical tool for the job.

Tens of thousands of installations world-wide experience product satisfaction.

- SILEXA™ 'carbon-less' filtration
- Works first time every time
- 100% performance on most synthetics
- 4000 hours filter life
- Better than 5ppm achieved at installation
- Won't overflow
- Consistent performance
- · Simple installation and no pre-soaking
- · Low maintenance
- · Rapid servicing
- Lightweight handling
- · British designed and British built
- 10-year warranty Terms & Conditions Apply

SERVICE INDICATOR

ANNUAL SERVICE DUE

6 MONTH SERVICE DUE

6 MONTH SERVICE DUE

1 MONTH SERV

### Service life indicator

This clever device is activated in seconds by the installing service engineer. The active strip gives a time based visual indication of the service interval, up to one full year.

A fresh indicator set is provided with each new service kit, while a fitment upgrade for existing separators is also supplied with each new service kit, ensuring the feature is available for retro-fit to older installed FPS separators.

The service life indicator can also be easily fitted to other makes of separator.

# Treating stable emulsions

In our experience, no 'passive' oil/water separator handles stable emulsions effectively. Something has to be 'active' to make that essential separation happen.

#### FPS 'D' has the active ingredient...

Our specially activated digester kits are purpose designed to deal with those difficult condensate mixtures that simply won't separate in a simple filter - whether carbon, polypropylene, zeolite or any other 'passive' material.

FPS's ingenious answer is an active biological creation that literally eats the oil, leaving clear water behind.

When compared to the expensive electro mechanical alternatives available, our digester kit offers a low-cost, easily maintained and environmentally sound answer to a problem that's as old as the condensate management industry -

but it took FPS have the answer.

# How SEPURA works so well - so economically

#### Generous air vents

avoid pressurisation

#### Ouick release lid

Fast servicing with no loose fastenings and no need for tools.

#### Condensate flow

Direct and positive connection into de-pressurising void of the primary filter.

#### Moulded body

Rugged one-piece moulding is free standing, tolerant of uneven floors, virtually leakproof and economical

#### **Outlet**

SEPURA ensures outlet can be discharged legally to foul drain.

#### **Test point**

Simple test kit (supplied) for quick check on outlet quality

#### Inlet manifold

Allows up to 4 x 1/2" connections.

Optional additional port kit allows 4 more

#### **Primary filter**

This unique proprietory filter performs 3 vital functions:

- 1) allows depressurisation of compressed air through its tough permeable walls
- captures bulk oil. Special oleophilic material holds up to 32litres of oil (BOW-S1800S)
- filters out solids and sludge to protect main filter and simplify servicing.

#### SILEXA™ main filter

Our patented material polishes condensate to excellent discharge quality. Oil carry-over <5ppm at installation.

Easy installation without presoaking; simple servicing, and long service life



Our chosen filter media is the outstanding SILEXA™

Throughout thorough trials this patented media has been shown to be lighter, 20% more absorbent per weight and cleaner compared to other OEM products.

For more information on SILEXA™ please visit our website.

# Installation benefits

We recognise that space is at a premium - not least in the average compressor house. That's one reason why the FPSoil/water separator is designed the way it is, with the smallest footprint of any separator size-for-size, with the ability to accept flexible tube to its inlet block, with no separate oil container, and with all servicing access from the top.

FPS has a complete range of condensate management products working in harmony to make the job easy and the result first class



#### International distribution

FPS products are available from our worldwide distribution network.

Subject to our Terms & Conditions our 'no-quibble' 10-year guarantee on separator quality and performance ensures that your peace of mind goes on and on across the lifetime of your compressor plant.

Contact FPS for full distributor details.



# Mid-range separator specifications

Normal dispersed condensate >	BOW-S120S	BOW-S360S	BOW-S900S	BOW-S1250S	BOW-S1800S	BOW-S2500S
Max capacity (cfm/m³min)	120 / 3.4	360 / 10.2	900 / 25.5	1250 / 35.4	1800 / 51	2500 / 70.8
SSK Filter service life	4000 operating hours - for use with non-emulsified 'normal' condensates					

Emulsified condensate >	BOW-S120D	BOW-S360D	BOW-S900D	BOW-S1250D	BOW-S1800D	BOW-S2500D
Max capacity (cfm/m³min)	120 / 3.4	360 / 10.2	900 / 25.5	1250 / 35.4	1800 / 51	2500 / 70.8
DSK Filter service life	2000 operating hours - for use with non-emulsified 'normal' condensates					

Designed oil carry-over	At installation, better than 5ppm - At end of life better than 20 ppm					
Inlet connections	4 x R 1/2″ expandable to 8					
Outlet hose connection dia	1/2" 3/4"					
Standard appearance	SILEXA™ branded, 'compressed-air blue', PE material re-cyclable housing					
Test kit included	Yes					
Service kit part for 'S' separator	BOW-S120SSK	BOW-S360SSK	BOW-S900SSK	BOW-S1250SSK	BOW-S1800SSK	BOW-S2500SSK
Service kit part for 'D' separator	BOW-S120DSK	BOW-S360DSK	BOW-S900DSK	BOW-S1250DSK	BOW-S1800DSK	BOW-S2500DSK
Extra 4-port kit part #	BOW-S120Block	BOW-S360Block	BOW-S900Block	BOW-S1250Block	BOW-S1800Block	BOW-S2500Block

Unit Weights and Dimensions >	BOW 120	BOW 360	BOW 900	BOW 1250	BOW 1800	BOW 2500
Height/length/width (mm)	500/215/257	654/345/282	989/432/495	1015 / 485 / 495	989/990/520	1015/1098/550
Height/length/width (inches)	19.7/8.5/10.1	25.7/13.6/11.1	38.9/17/19.5	40/19.1/19.5	38.9/19.1/20.5	40/43.2/21.7
Shipping weight S/D (Kg) appx	2.7/3.5	3.6/5	14.8/20	20/35	31.3/41	43.5/56.5
Shipping weight S/D (lbs) appx	6/7.7	8/11	33/44	44/77	69/90	96/124.5

FPS oil/water separator specifications assume well maintained compressor plant and reasonable operating conditions. Performance on mineral or mineral-based lubricants should be as above, irrespective of compressor type, condensate drain technology or climate, provided the condensate produced is not a stable emulsion.

Where stable or difficult emulsions are encountered, choose the FPS 'D' separator with its special digester service kits designed for the task. Polyalkylene glycol (PAG) coolants/lubricants present a different challenge as they are based on water-soluble components. Free (non-dissolved) components will be removed by FPS S or D separators leaving a 'clear' outlet fluid, but we advise that the separator should be down-rated to 50% of normal capacity to allow more time for adsorption to take place.

IMPORTANT NOTE: FPS uses the revolutionary filter medium SILEXA™ in genuine SSK service kits. Ordinary carbon bags would reduce the separators' capacity by at least 20% and their service life by 50%. Our digester kits are carbon-based but specially treated to handle emulsified condensate. Untreated carbon will inevitably fail in such applications.



## your FPS supplier:





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